

AX series

Digital Temperature Controller

Economical
price

Convenient
functions

High speed
sampling

High accuracy
temperature controlling



AX2 · AX3 · AX4 · AX7 · AX9



→ Actualized the highly accurate temperature controlling

High display accuracy

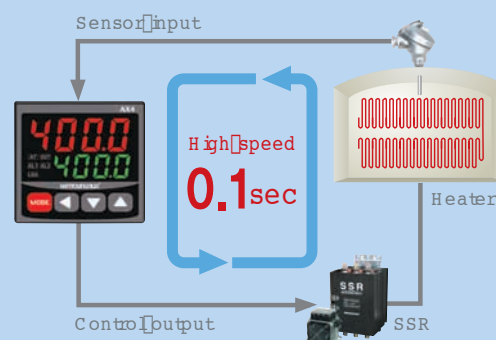
Upgraded the display accuracy to the $\pm 0.3\%$ of F.S (Full Scale)

$\pm 0.3\%$ of F.S

High speed sampling cycle

Performs more precise temperature controlling by the high speed sampling cycle (0.1s)

0.1s



0.1 °C / 0.1 °F decimal point indication

Able to select either Celsius (°C) or Fahrenheit (°F) for temperature display by the internal parameter selection

0.1 °C / 0.1 °F

AX Series

Digital Temperature Controller

Actualized the economical price, convenient functions, high speed sampling and highly accurate temperature controlling.

We pursued the convenience for customers by summarizing the standard functions. Also, we actualized the highly accurate temperature controlling by applying the faster sampling cycle.

→ Simple selection

Multi input (sensor)

- Thermocouple
K, J
- RTD
Pt100 Ω

Display accuracy
 $\pm 0.3\%$ of F.S

Sampling cycle
0.1s



Control output type

- Relay output 3 contacts (selectable among the control output/alarm1/alarm2/LBA)
- SSR output 1 contact (Built in as standard)
*Relay output can have maximum 3 contacts which can be selected as control output, alarm1 output, alarm2 output and LBA output.

Control method
PID control by auto-tuning or on-off control.

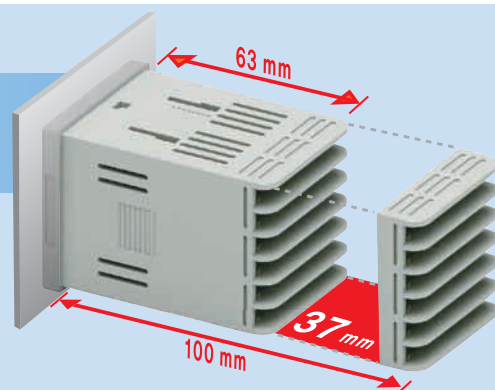
Control output operation
Reverse operation (heating control)/direct operation (cooling control) selectable by the internal parameter.

Display function

- Display the process value (PV) and set value (SV) together at the same time (4 digits)
- Display temperature in Celsius ($^{\circ}\text{C}$)/Fahrenheit ($^{\circ}\text{F}$)
- Display the position of decimal point (0.1/1 selectable)

Actualized the installation depth as **63 mm**.

AX Series It allowed users to minimize the installation space by designing the installation depth as 63 mm. Due to the fact, it can be corresponded to the minimization of control panel and control box.



AX2 · AX3 · AX4 · AX7 · AX9

AX Series

Digital Temperature Controller

- ▶ Multi input
(K, J and Pt100 \varnothing are selectable)
- ▶ Multi output
(Relay and SSR are selectable)
- ▶ High speed sampling cycle (0.1 sec)
- ▶ Installation depth : 63 mm
- ▶ Control output selectable:
Reverse operation / Direct operation
- ▶ P.I.D auto tuning
- ▶ Control loop break alarm (LBA)

>> Suffix code

| Model | Code | Information |
|----------------------|--|--|
| AX | <input type="checkbox"/> - <input type="checkbox"/> <input type="checkbox"/> | Digital temperature controller (Multi input : K, J, Pt100 \varnothing) |
| Dimension | 2 | AX2 : 48 X 96 mm |
| | 3 | AX3 : 96 X 48 mm |
| | 4 | AX4 : 48 X 48 mm |
| | 7 | AX7 : 72 X 72 mm |
| | 9 | AX9 : 96 X 96 mm |
| Output selection | 1 | SSR + Relay 1 + Relay 2 |
| | 2 | SSR + Relay 1 + Relay 2 + Relay 3 |
| | 3 | 4 -20 mA(Control output) + Relay2 |
| | 4 | 4 -20 mA(Control output) + Relay2 + Relay3 |
| Power supply voltage | A | 100 - 240 V a.c, 50/60 Hz |

* Relay output is operated as control output, alarm output or LBA output depending on the internal parameter.

>> Name of each parts and function








| NO. | Name | Information |
|-----|--------------------|--|
| 1 | Process value (PV) | Display the current temperature on operation screen |
| 2 | Set value (SV) | Display the set temperature on operation screen |
| 3 | UP key | Change the operation screen, increase the set value and move to the parameter set mode |
| 4 | DOWN key | Decrease the set value and move to the parameter set mode |
| 5 | Digit shift key | Shift the digit of set value Move among the operation screen, user setting mode and engineer setting mode |
| 6 | Mode key | Move among the operation screen, user setting mode and engineer setting mode |
| 7 | [AT] | ON when PID auto-tuning is operated |
| | [OUT] | ON when control output is operated |
| | [AL1] | ON when alarm1 is operated |
| | [AL2] | ON when alarm2 is operated |
| 7 | [LBA] | ON when LBA is operated |



AX Series

>> Specification

| Model | AX4 | AX3 | AX7 | AX2 | AX9 | |
|-----------------------------------|--|---|---|---|---|-----------|
| Dimension W × H × D (mm) |  |  |  |  |  | |
| | 48X48X63 | 96X48X63 | 72X72X63 | 48X96X63 | 96X96X63 | |
| Input type | Multi input (Thermocouple: K, J, IEC 584-1), (RTD: Pt 100 Ω, EIC751) | | | | | |
| Sampling cycle | 100 ms | | | | | |
| Input impedance | max 1 MΩ | | | | | |
| Allowable input wiring resistance | max 10 Ω/wire (RTD). But resistance among 3 wires must be same. | | | | | |
| Allowable input voltage | 10 V d.c | | | | | |
| Display accuracy | ± 0.3 % of F.S | | | | | |
| Display type | 7 Segment LED (PV: red, SV: green) | | | | | |
| Font Size | PV | 13.0X6.5 | 15.9X7.6 | 14.5X7.0 | 14.5X7.0 | 22.5X11.2 |
| | SV | 9.2X5.2 | 12.0X6.0 | 9.4X4.7 | 10.8X5.2 | 18.7X9.3 |
| Input resolving power | <ul style="list-style-type: none"> • Thermocouple : 0.1 °C (TC-K2, TC-J), 0.5 °C (TC-K1) • RTD : 0.03 °C, (0.1 °F) | | | | | |
| Insulation resistance | min 20 MΩ, 500 V d.c. 1 minute (primary terminal-secondary terminal) | | | | | |
| Dielectric strength | 2300 V a.c, 50/60 Hz, for 1min (primary terminal-secondary terminal) | | | | | |
| Control method | PID control by Auto-Tuning, ON / OFF control. | | | | | |
| Manual reset | Users set within the range 0.0 % ~ 100.0 % | | | | | |
| Control output operation | Reverse operation / Direct operation selectable by the parameter setting | | | | | |
| Control output | <ul style="list-style-type: none"> • Relay output : 1a contact, 3A 240 V a.c, 3 A 30 V d.c (resistive load) • Voltage pulse output for running SSR [time sharing proportional control (CYC)] • Voltage pulse output for running SSR [phase control (PHR)] | | | | | |
| | 0/12 V d.c, pulse voltage (resistive load minimum 600 Ω) | | | | | |
| | 4 - 20 mA d.c (resistive load max. 600 Ω) | | | | | |
| Power supply voltage | 100 - 240 V a.c, 50 / 60 Hz | | | | | |
| Voltage fluctuation | ± 10 % of the power supply voltage | | | | | |
| Power consumption | 5.5 VA max | | | | | |
| Ambient temperature | - 5 ~ 50 °C | | | | | |
| Ambient humidity | 35 ~ 85 % R.H.(but without dew condensation) | | | | | |
| Vibration resistance | 10-55 Hz, 0.75 mm, each to direction X, Y and Z for 2 hours | | | | | |
| Shock resistance | 300 m/s ² to direction 6 each 3 times | | | | | |
| Weight | 180 g | 320 g | 300 g | 320 g | 400 g | |

※ Weight included the weight of box

>> Range and input code

| Classification | Code | Input type | Range | |
|----------------|------|------------|----------------|-----------------|
| | | | Celsius (°C) | Fahrenheit (°F) |
| Thermocouple | ℄1 | K | -100 ~ 1200 | -148 ~ 2192 |
| | ℄2 | | -100.0 ~ 500.0 | -148 ~ 932 |
| | ℄ | J | -100.0 ~ 500.0 | -148 ~ 932 |
| RTD | ℄℄ | Pt100 Ω | -100.0 ~ 400.0 | -148.0 ~ 752.0 |

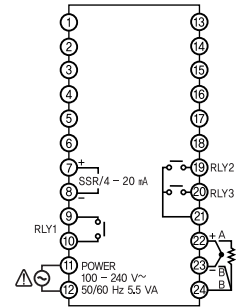
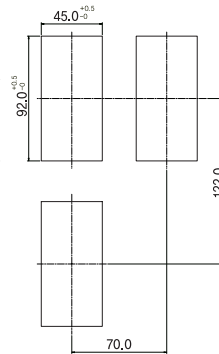
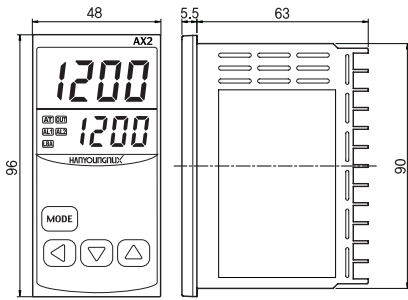
» Dimension and panel cutout / connection diagram

(unit : mm)

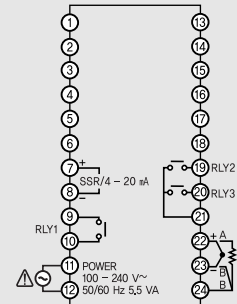
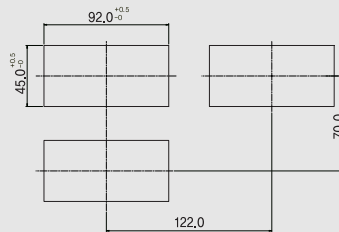
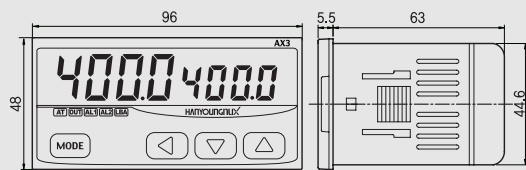
Dimension

Panel cutout

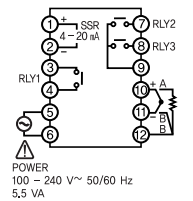
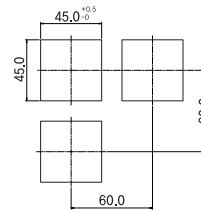
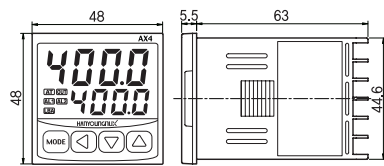
Connection diagram



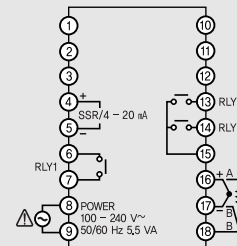
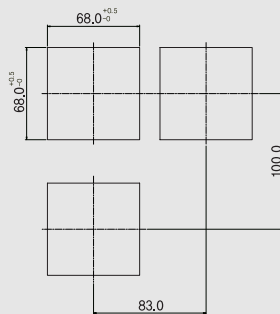
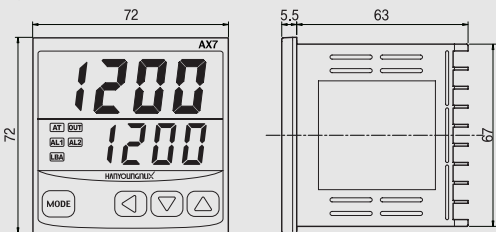
AX2



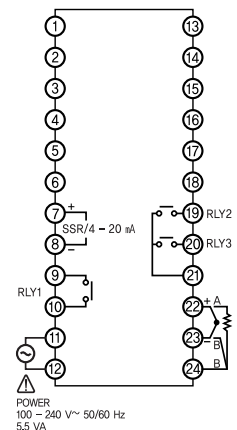
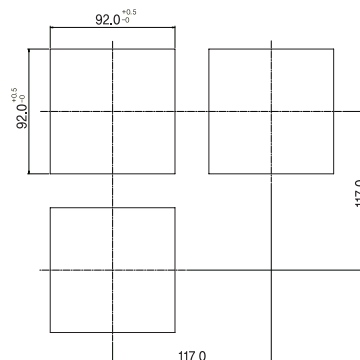
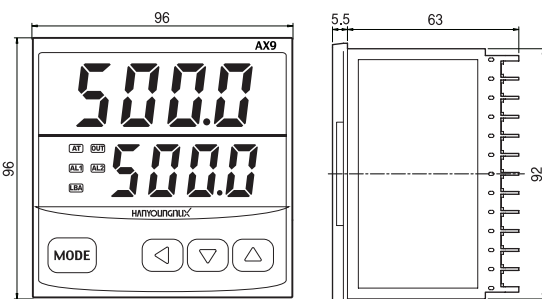
AX3



AX4



AX7



AX9