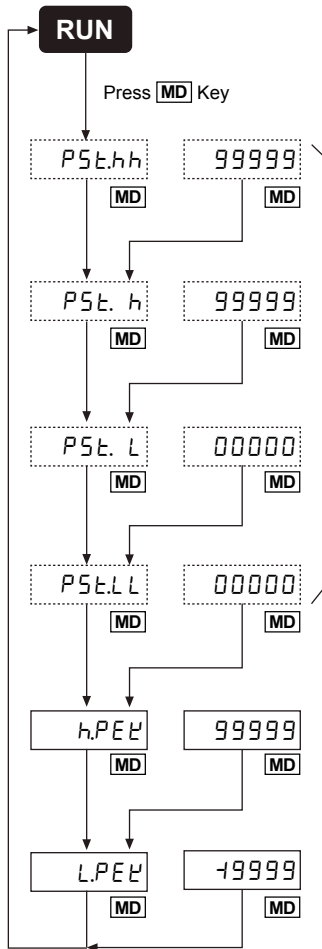


# MP5S/MP5Y/MP5W/MP5M Series

## Parameter

### Parameter group 0



If **[MD]** key is pressed in **RUN** mode, it will advance to Parameter group 0.

Set HH comparative value. Refer to the "Setting range of comparative value by operation mode" for a setting range.

(**[←]** : Shift the setting digit **[↓]**, **[↑]** : Change the setting value)

Set H comparative value.

(**[←]** : Shift the setting digit **[↓]**, **[↑]** : Change the setting value)

※1

Set L comparative value.

(**[←]** : Shift the setting digit **[↓]**, **[↑]** : Change the setting value)

Set LL comparative value.

(**[←]** : Shift the setting digit **[↓]**, **[↑]** : Change the setting value)

Display High Peak value among measuring values.

If **[←]** key is pressed for 2 sec., The High Peak value will be reset and it displays a current measuring value

Display Low Peak value among measuring values.

If **[←]** key is pressed for 2 sec., The Low Peak value will be reset and it displays a current measuring value

#### Setting range of comparative value by operation mode

| Series               | Operation mode                | Setting range           |
|----------------------|-------------------------------|-------------------------|
| MP5S<br>MP5Y<br>MP5W | F1, F2, F7, F9, F11, F12, F13 | 0 to 99999              |
|                      | F3, F4, F5, F6                | 0 to Setting time range |
|                      | F8, F10                       | -19999 to 99999         |
| MP5M                 | F1, F2, F7, F8, F9, F10, F11  | 0 to 99999              |
|                      | F3, F4, F5, F6                | 0 to Setting time range |

※The setting range is changed by setting position of decimal point.

※1: • The parameter shown in dotted line is displayed only for comparative value setting type.

• If F mode is selected among output modes, it is to set H and L deviation only, therefore **[PEE.hh]** and **[PEE.LL]** parameter will not appear.

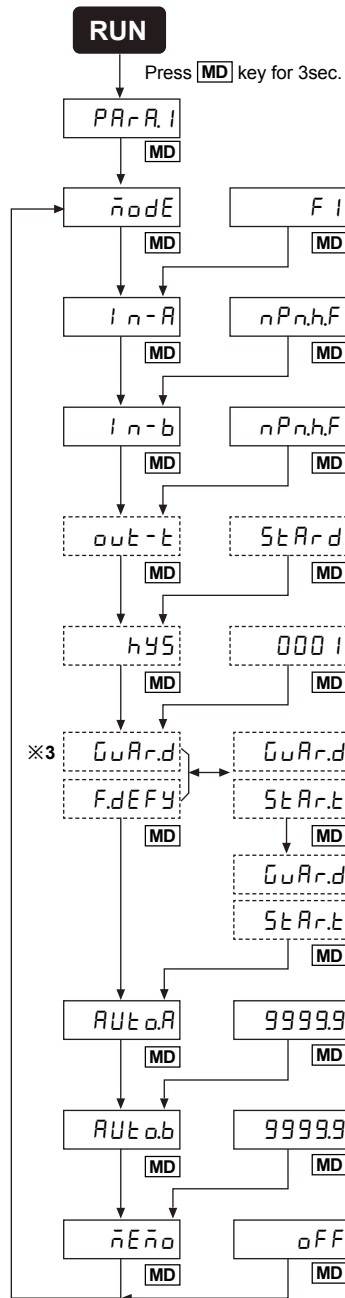
※If **[MD]** key is pressed in **RUN** mode, it will advance to Parameter group 0.

※When advance to Parameter group 0, parameter and set data value is flashed as 1 sec. cycle.

※After setting value in each parameter is changed, data will be saved by press **[MD]** key for 2sec. and return to **RUN** mode, but if any keys are untouched for 60sec. while changing data, it will return to **RUN** mode with previous set value.

• If it is not comparing value setting type, **[hPEE]** will appear when advance to parameter group 0.

## Parameter group 1



This is parameter group 1.  
Display **PAR.R.1** for 2 sec and move to **nodE**.

Select operation mode.  
 → **F1** → **F2** → **F3** to **F13** ※1  
 (▼, ▲) : Change the operation mode)

Set the sensor type of input A.  
 → **nPN.h.F** → **nPN.L.F** → **PnPL.h.F** → **PnPL.L.F** ◻  
 (▼, ▲) : Change the operation mode)

Set the sensor type of input B. ※2  
 → **nPN.h.F** → **nPN.L.F** → **PnPL.h.F** → **PnPL.L.F** ◻  
 (▼, ▲) : Change the sensor type)

Select the output mode.  
 → **StAr.d** → **out-h** → **out-l** → **out-f** ◻  
 (▼, ▲) : Change the output mode)

Set the hysteresis for the output .  
 Setting range : 0 to 9999 (The hysteresis range differs by the setting position of decimal point. See M-25 page)  
 (▼, ▲) : Change the setting value)

※3 Starting protection timer function (**StAr.t**) or comparative output(L, LL) limit function(**F.dEFY**). ※3  
 → **F.dEFY** → **StAr.t** ◻  
 (▼, ▲) : Change the setting value)

Set the protection time when it is a starting protection timer function (**StAr.t**).  
 setting range : 0.0 to 99.9 sec.  
 (▲) : Move the digit ▼, ▲) : Change the setting value)

Set the Auto-zero time of INA input.  
 Setting range : 0.1 to 9999.9 sec.  
 (▲) : Move the digit ▼, ▲) : Change the setting value)

Set the Auto-zero time of INB input. ※4  
 Setting range : 0.1 to 9999.9 sec.  
 (▲) : Move the digit ▼, ▲) : Change the setting value)

It sets the memory protection. ※5  
 → **oFF** → **oN** ◻ (oFF : Disable of memory protection, oN : Enable of memory protection)  
 (▼, ▲) : Change the setting value)

### Input sensor

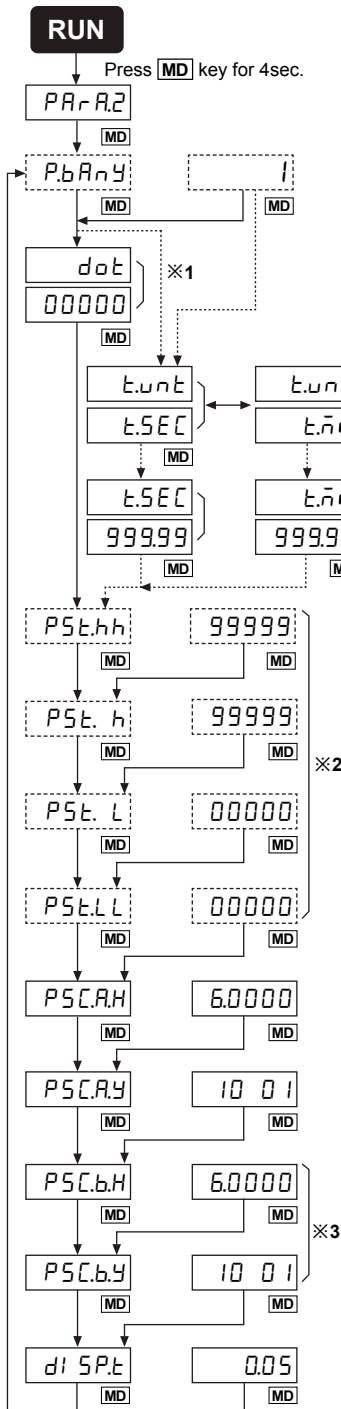
|                                     |
|-------------------------------------|
| NPN input type                      |
| • Transistor input : <b>nPN.L.F</b> |
| • Contact input : <b>nPN.L.F</b>    |
| PNP input type                      |
| • Transistor input : <b>PnPL.F</b>  |
| • Contact input : <b>PnPL.F</b>     |

- ※1: MP5M type is able to select from F1 to F11.
- ※2: Displayed only when operation mode is among F2, F6 to 13 mode.
- ※3: The parameter is displayed in case of comparative value setting type only. (Except for indicator and MP5M-41)
- ※4: Displayed only when operation mode is among F7 to F10 mode.
- ※5: The selecting function of memory protection is displayed when the mode is F13(Multiplication mode). (But, F11 mode for MP5M)
- ※If **MD** key is pressed for 3 sec. in **RUN** mode, it will advance to Parameter group 1.
- ※When advance to Parameter group 1, parameter and set data value flash as 1 sec. cycle.
- ※The parameter shown in dotted line is not displayed by operating mode.  
(Refer to the M-13, "Parameter group chart for operation mode".)
- ※After changing setting value in each Parameter, data will be saved by press **MD** key for 2sec. and return to **RUN** mode, but if any keys are untouched for 60sec. while changing data, it will return to **RUN** mode with previous set value.

|     |                                  |
|-----|----------------------------------|
| (A) | Photo electric sensor            |
| (B) | Fiber optic sensor               |
| (C) | Door/Area sensor                 |
| (D) | Proximity sensor                 |
| (E) | Pressure sensor                  |
| (F) | Rotary encoder                   |
| (G) | Connector/Socket                 |
| (H) | Temp. controller                 |
| (I) | SSR/Power controller             |
| (J) | Counter                          |
| (K) | Timer                            |
| (L) | Panel meter                      |
| (M) | Tacho/Speed/ Pulse meter         |
| (N) | Display unit                     |
| (O) | Sensor controller                |
| (P) | Switching mode power supply      |
| (Q) | Stepper motor& Driver&Controller |
| (R) | Graphic/Logic panel              |
| (S) | Field network device             |
| (T) | Software                         |
| (U) | Other                            |

# MP5S/MP5Y/MP5W/MP5M Series

## Parameter group 2



This is Parameter group 2.

Display  $PAR.R2$  for 2 sec. and move to  $[dot]$  parameter automatically.

※MP5W Series display  $P.bAr.n4$  for 2sec. and move to  $[P.bAr.n4]$  parameter automatically.

Select Data Bank.

→ 1 → 2 → (▼, ▲) : Change the setting value

Only MP5W type has the data bank parameter.

Set the decimal point position of display value.

→ 00000 → 0000.0 → 000.00 → 00.000 → 0.0000

It will be displayed in F3, F4, F5, F6 operation mode and set the **time unit**.

→ t.SEC → t.min (▼, ▲) : Change the setting value

It will be displayed in F3, F4, F5, F6 operation mode and set the **time range**.

→ 999.99 → 99999.9 → 99.99.9 (▼, ▲) : Change the setting value  
 99999 ← 999.59 (min.) ←

### Time range by time unit

| SEC              | MIN            |
|------------------|----------------|
| 999.99sec.       | 999.99min.     |
| 9999.9 sec.      | 9999.9min.     |
| 99min59.9sec.    | 99hour59.9min. |
| 9hour59min59sec. | 999hour59min.  |
| 99999sec.        | 99999min.      |

### Setting range of comparative value by operation mode

| Series               | Operation mode                | Setting range           |
|----------------------|-------------------------------|-------------------------|
| MP5S<br>MP5Y<br>MP5W | F1, F2, F7, F9, F11, F12, F13 | 0 to 99999              |
|                      | F3, F4, F5, F6                | 0 to Setting time range |
|                      | F8, F10                       | -19999 to 99999         |
| MP5M                 | F1, F2, F7, F8, F9, F10, F11  | 0 to 99999              |
|                      | F3, F4, F5, F6                | 0 to Setting time range |

※ The setting range is changed by setting position of decimal point.

Set the comparative value HH. See "Setting range of comparative value by operating mode" for setting range.  
 (▲) : Shift the setting digit (▼, ▲) : Change the setting value

Set the comparative value H. See "Setting range of comparative value by operating mode" for setting range.  
 (▲) : Shift the setting digit (▼, ▲) : Change the setting value

※2 Set the comparative value L. See "setting range of comparative value by operating mode" for setting range.  
 (▲) : Shift the setting digit (▼, ▲) : Change the setting value

Set the comparative value LL. See "Setting range of comparative value by operating mode" for setting range.  
 (▲) : Shift the setting digit (▼, ▲) : Change the setting value

Set the prescale value of input A mantissa(X).  
 Setting range : 0.0001 to 9.9999  
 (▲) : Shift the setting digit (▼, ▲) : Change the setting value

Set the prescale value of input A an exponent(y).  
 Setting range : 10<sup>-9</sup> to 10<sup>09</sup> (10<sup>-9</sup> to 10<sup>9</sup>)  
 (▲) : Shift the setting digit (▼, ▲) : Change the setting value

Set the prescale value of input B mantissa(X).  
 Setting range : 0.0001 to 9.9999  
 (▲) : Change the digit (▼, ▲) : Change the setting value

Set the prescale value of input A an exponent(y).  
 Setting range : 10<sup>-9</sup> to 10<sup>09</sup> (10<sup>-9</sup> to 10<sup>9</sup>)  
 (▲) : Change the digit (▼, ▲) : Change the setting value

Select the display cycle.

→ 0.05 → 0.5 → 1 → 2 → 4 → 8 (Unit: sec.)

(▼, ▲) : Change the setting value

※1: It will be displayed only in F3, F4, F5, F6 modes.

※2: If F mode is selected among output modes, it is set H and L deviation only, therefore  $[PSt.hh]$  and  $[PSt.LL]$  parameter will not appear.

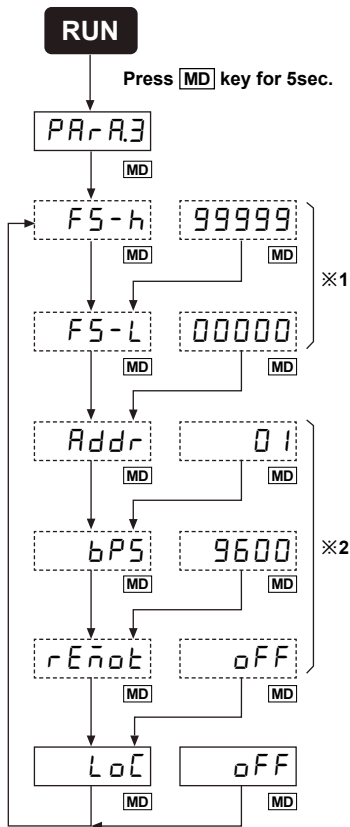
※3: It will be displayed only in F7, F8, F9, F10 modes. But in case of MP5M type, it is displayed only in F7, F8 modes.

※If  $[MD]$  key is pressed for 4sec. in **RUN** mode,  $[PAR.R2]$  will be displayed after  $[PAR.R1]$ . If  $[MD]$  key is released, it is advance to Parameter group 2.

※When advance to Parameter group 2, parameter and set data value is flashed as 1sec cycle.

※After setting value in each parameter is changed, data will be saved by press  $[MD]$  key for 2sec. and return to **RUN** mode, but if any key is untouched for 60sec. while changing data, it will return to **RUN** mode with previous set value.

## ●Parameter group 3



This is Parameter group 3.  
Display PARR.3 for 2 sec. and move to [F5-h] parameter automatically.

Set the High-limit value of PV transmission output.  
See "Setting range of comparative value by operation mode" for setting range  
(): Shift the setting digit , : Change the setting value)

Set the Low-limit value of PV transmission output. (): Shift the setting digit , : Change the setting value)

Set the communication Address.  
setting range : 01 to 99  
(): Shift the setting digit  
, : Change the setting value)

Set the communication Speed.  
 9600 → 4800 → 2400  
(): Shift the setting digit  
, : Change the setting value)

Select the Remote and the Local.  
 oFF → on (oFF : Local, on : Remote)  
(, ): Change the setting value)

Enable to lock the key for each parameter group  
 oFF → LoC.0 → LoC.1  
 LoC.3 → LoC.2  
(, ): Change the setting value)

### ● Setting range of comparative value by operation mode

| Series               | Operation mode                | Setting range           |
|----------------------|-------------------------------|-------------------------|
| MP5S<br>MP5Y<br>MP5W | F1, F2, F7, F9, F11, F12, F13 | 0 to 99999              |
|                      | F3, F4, F5, F6                | 0 to Setting time range |
|                      | F8, F10                       | -19999 to 99999         |
| MP5M                 | F1, F2, F7, F8, F9, F10, F11  | 0 to 99999              |
|                      | F3, F4, F5, F6                | 0 to Setting time range |

※The setting range is changed by setting position of decimal point.

- oFF : Lock cancel
- LoC.0 : P0 to 3 Lock
- LoC.1 : P1 to 3 Lock
- LoC.2 : P2 to 3 Lock
- LoC.3 : P3 Lock only

※1: The parameter is displayed in case of PV transmission output type only.

※2: The parameter is displayed in case of RS485 transmission output type only. When Remote(rEnoL) is selected, it is not able to operate front keys.

※If  MD key is pressed for 5sec. in RUN mode, [PARR.3] will be displayed after [PARR.1] and [PARR.2].  
If  MD key is released, it is advance to Parameter group 3.

※When it advances into Parameter group 3, parameter and data value is flashed as 1sec. cycle.

※After setting value in each parameter is changed, data will be saved by press  MD key for 2sec and return to RUN mode, but if any key is untouched for 60sec while changing data, it will return to RUN mode with previous set value.

## ■ Factory defaults

### ● Parameter 1 group

| Parameter | Setting value |
|-----------|---------------|
| nodE      | F1            |
| In-A      | nPnhF         |
| oUt-t     | StAr-d        |
| hYS       | 0001          |
| CUAr-d    | F.dEFY        |
| AUtoA     | 9999.9        |
| nEno      | oFF           |

### ● Parameter 2 group

| Parameter | Setting value |
|-----------|---------------|
| PbArY     | 1             |
| dot       | 00000         |
| PSt.hh    | 99999         |
| PSt.h     | 99999         |
| PSt.L     | 00000         |
| PSt.LL    | 00000         |
| PSt.RH    | 6.000         |
| PSt.RY    | 10 01         |
| dI SPt    | 0.05          |

### ● Parameter 3 group

| Parameter | Setting value |
|-----------|---------------|
| F5-h      | 99999         |
| F5-L      | 00000         |
| Addr      | 01            |
| bPS       | 9600          |
| rEnoL     | oFF           |
| LoC       | oFF           |

※Setting specification may not be displayed because of operation mode or output specification.

|     |                                  |
|-----|----------------------------------|
| (A) | Photo electric sensor            |
| (B) | Fiber optic sensor               |
| (C) | Door/Area sensor                 |
| (D) | Proximity sensor                 |
| (E) | Pressure sensor                  |
| (F) | Rotary encoder                   |
| (G) | Connector/Socket                 |
| (H) | Temp. controller                 |
| (I) | SSR/ Power controller            |
| (J) | Counter                          |
| (K) | Timer                            |
| (L) | Panel meter                      |
| (M) | Tacho/ Speed/ Pulse meter        |
| (N) | Display unit                     |
| (O) | Sensor controller                |
| (P) | Switching mode power supply      |
| (Q) | Stepper motor& Driver&Controller |
| (R) | Graphic/ Logic panel             |
| (S) | Field network device             |
| (T) | Software                         |
| (U) | Other                            |

# MP5S/MP5Y/MP5W/MP5M Series

## ■ Operation mode

- Select operation mode from  $\bar{n}_{\alpha d E}$  (mode) of Parameter group 1.
- There are 13 kinds of operation mode in MP5S, MP5Y, MP5W.  
There are 11 kinds of operation mode in MP5M Series.

### ● Mode F1(Frequency/Number of revolution/Speed)

This mode is to display calculated frequency or number of revolution or speed by measuring frequency of Input A.

1) **Frequency(Hz)** =  $f \times \alpha$  [ $\alpha = 1(\text{sec.})$ ]

2) **Number of revolution(rpm)**

=  $f \times \alpha$  [ $\alpha = 60(\text{sec.})$ ]

Several targets  $\alpha = \frac{60}{N}$

3) **Number of revolution(rpm)** =  $f \times \alpha$  [ $\alpha = 60(\text{sec.})$ ]

Several targets  $\alpha = \frac{60L}{N}$

※L = The length of conveyor moved for 1 pulse cycle[m]

N : Number of sensing target  
(Number of pulse per revolution)

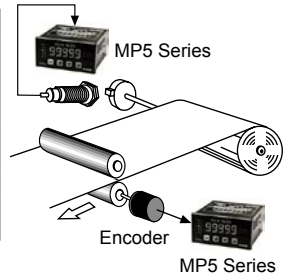
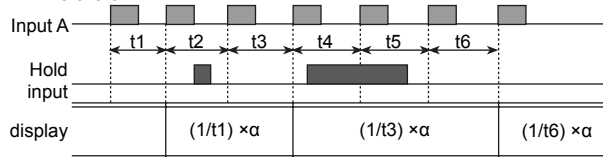
$\alpha$  : Prescale value

#### ● Display value and display unit

| Display value        | Display unit | $\alpha$ (Prescale value) |
|----------------------|--------------|---------------------------|
| Frequency            | Hz           | 1                         |
|                      | kHz          | 0.001                     |
| Number of revolution | rps          | 1                         |
| Speed                | mm / sec.    | 1,000L                    |
|                      | cm / sec.    | 100L                      |
|                      | m / sec.     | L                         |
|                      | m / min.     | 60L                       |
|                      | km / hour    | 3.6L                      |

※Display unit of default : rpm

#### ● Time chart



### ● Mode F2(Passing speed)

Display the passing speed between ON of input A and ON of input B.

**Passing speed(V)** =  $f \times \alpha$  [ $\alpha = L(m)$ ]

※f : This is reciprocal number of the time between ON of input A and ON of input B.

L : The distance between input A and input B[m]

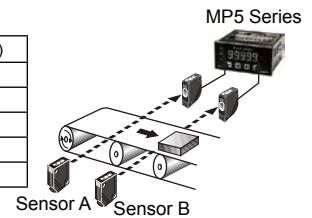
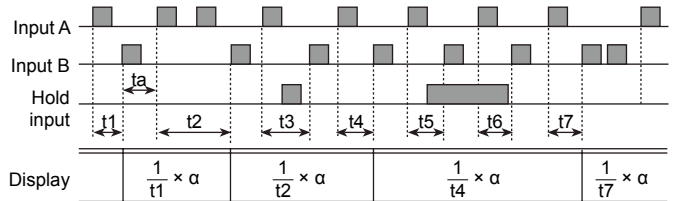
$\alpha$  : Prescale value

#### ● Display value and display unit

| Display value | Display unit | $\alpha$ (Prescale value) |
|---------------|--------------|---------------------------|
| Passing speed | mm / sec.    | 1,000L                    |
|               | cm / sec.    | 100L                      |
|               | m/sec        | L                         |
|               | m/min        | 60L                       |
|               | km / hour    | 3.6L                      |

※Display unit of factory default : m/sec.

#### ● Time chart



※ta : It requires min. 20ms for return time

### ● Mode F3(Cycle)

Display the time from when input A is ON to the next ON.

**Cycle(T)** = t

※t : Measurement time [sec.]

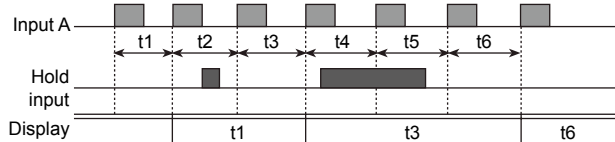
#### ● Display value and display unit

| Display value | Display unit        |                 |
|---------------|---------------------|-----------------|
| Cycle         | SEC                 | MIN             |
|               | 999.99sec.          | 999.99min.      |
|               | 9999.9sec.          | 9999.9min.      |
|               | 99min. 59.9sec.     | 99hour 59.9min. |
|               | 9hour 59min. 59sec. | 999hour 59min.  |
|               | 99999sec.           | 99999min.       |

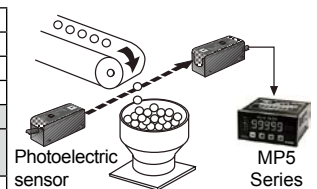
※Set the display unit at the  $t_{unit}$  (Time unit) of Parameter 2.

※Display unit of factory default : 999.99sec.

#### ● Time chart



※t1 to t6 should be over min. 20ms for measuring.



※ is not displayed in MP5M-4N, MP5M-41, MP5M-42.

# Pulse(Rate) Meter

## ● Mode F4(Passing time)

It displays the pass time of certain distance to measure the time between ON and the next ON of Input A.

$$\text{Passing time(sec)} = t \times \alpha$$

$$\alpha = \frac{L(m)}{\text{Moving distance within 1 pulse cycle[m]}}$$

※t : Measurement time[sec.]

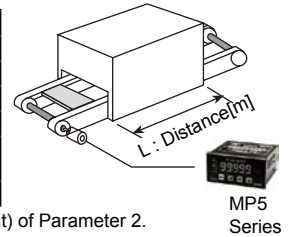
L : Certain distance[m]

※α : Presale value

※[ ] is not displayed in MP5M-4N, MP5M-41, MP5M-42.

## ● Display value and display unit

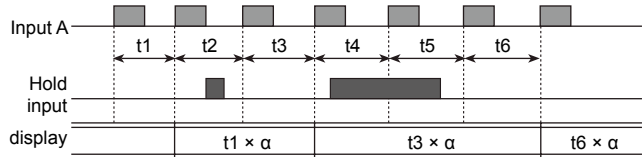
| Display value | Display unit        |                 |
|---------------|---------------------|-----------------|
|               | SEC                 | MIN             |
| Passing time  | 999.99sec.          | 999.99min.      |
|               | 9999.9sec.          | 9999.9min.      |
|               | 99min. 59.9sec.     | 99hour 59.9min. |
|               | 9hour 59min. 59sec. | 999hour 59min.  |
|               | 99999sec.           | 99999min.       |
|               |                     |                 |



※Set the display unit at the **UNIT** (Time unit) of Parameter 2.

※Display unit of factory default : 999.99sec.

## ● Time chart



## ● Mode F5(Time width)

It displays the ON time of input A.

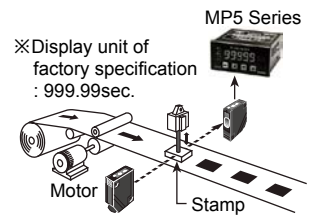
$$\text{Time width(T)} = t$$

※t : ON measurement time of input A[sec.]

※[ ] is not displayed in MP5M-4N, MP5M-41, MP5M-42.

## ● Display value and display unit

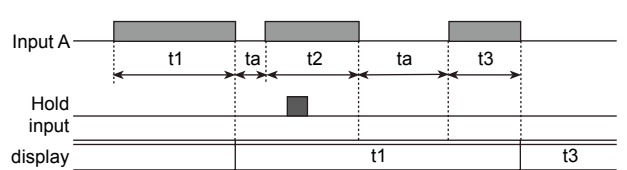
| Display value | Display unit        |                 |
|---------------|---------------------|-----------------|
|               | SEC                 | MIN             |
| Time width    | 999.99sec.          | 999.99min.      |
|               | 9999.9sec.          | 9999.9min.      |
|               | 99min59.9sec.       | 99hour 59.9min. |
|               | 9hour 59min. 59sec. | 999hour 59min.  |
|               | 99999sec.           | 99999min.       |
|               |                     |                 |



※Set the display unit at the **UNIT** (Time unit) of Parameter 2.

※Display unit of factory default : 999.99sec.

## ● Time chart



※ta : It requires min. 20ms for return time

## ● Mode F6(Time difference)

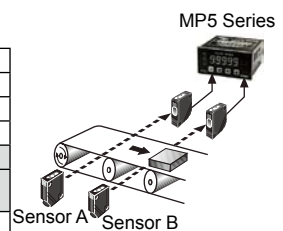
It displays the time from input A is ON to input B is ON.

$$\text{Time difference(T)} = t(\text{Ta to Tb})$$

※t(Ta to Tb) : The measured time from input A is ON to input B is ON[sec.]

## ● Display value and display unit

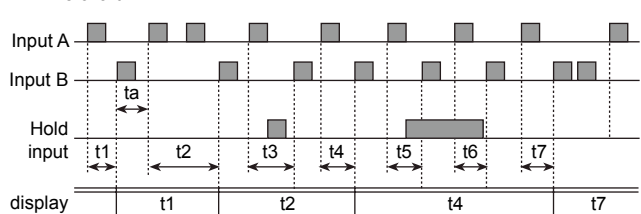
| Display value | Display unit        |                  |
|---------------|---------------------|------------------|
|               | SEC                 | MIN              |
| Time interval | 999.99sec.          | 999.99999.99min. |
|               | 9999.9sec.          | 9999.9999.99min. |
|               | 99min. 59.9sec.     | 99hour 59.9min.  |
|               | 9hour 59min. 59sec. | 999hour 59min.   |
|               | 99999sec.           | 99999999.99min.  |
|               |                     |                  |



※Set the display unit at the **UNIT** (Time unit) of Parameter 2.

※Display unit of factory default : 999.99sec

## ● Time chart



※ta : It requires min. 20ms for return time

(A) Photo electric sensor

(B) Fiber optic sensor

(C) Door/Area sensor

(D) Proximity sensor

(E) Pressure sensor

(F) Rotary encoder

(G) Connector/Socket

(H) Temp. controller

(I) SSR/ Power controller

(J) Counter

(K) Timer

(L) Panel meter

(M) Tacho/ Speed/ Pulse meter

(N) Display unit

(O) Sensor controller

(P) Switching mode power supply

(Q) Stepper motor& Driver&Controller

(R) Graphic/ Logic panel

(S) Field network device

(T) Software

(U) Other

# MP5S/MP5Y/MP5W/MP5M Series

## ●Mode F7(Absolute ratio)

It displays how fast or late Input B comparing to Input A as well as speed or amount of Input, as a percentage.

$$\text{Absolute ratio} = (\text{Input B} / \text{Input A}) \times 100\%$$

**Absolute ratio**

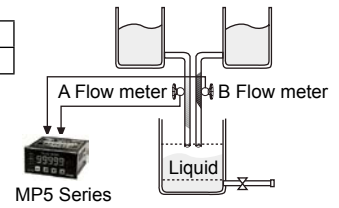
$$= \frac{\text{Frequency of input B[Hz]} \times B\alpha}{\text{Frequency of input A[Hz]} \times A\alpha} \times 100[\%]$$

※Aα : Prescale for input A

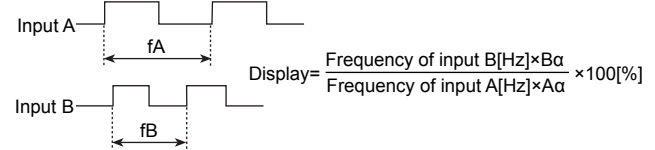
Bα : Prescale for input B

### ●Display value and display unit

| Display value  | Display unit |
|----------------|--------------|
| Absolute ratio | %            |



### ●Time chart



※Hold : Hold signal is ON, the display value will be held until Hold signal is OFF.

## ●Mode F8(Error ratio)

It displays how fast or late as a percentage(%) for input B against input A.

$$\text{Error ratio} = \frac{\text{Input B} - \text{Input A}}{\text{Input A}} \times 100[\%]$$

**Error ratio**

$$= \frac{(\text{Frequency of input B[Hz]} \times B\alpha) - (\text{Frequency of input A[Hz]} \times A\alpha)}{\text{Frequency of input A[Hz]} \times A\alpha} \times 100[\%]$$

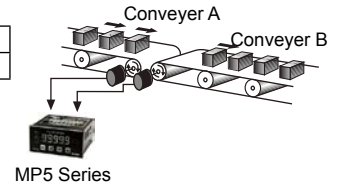
※Error ratio mode is not available in MP5M-4N, MP5M-41, MP5M-42 models.

### ●Display value and display unit

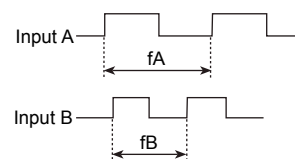
| Display value | Display unit |
|---------------|--------------|
| Error ratio   | %            |

※Aα: Prescale for input A

Bα: Prescale for input B



### ●Time chart



※Hold : Hold signal is ON, the display value will be held until Hold signal is OFF.

## ●Mode F9(Density)

It displays the density ratio of input B against total sum of input A and input B.

$$\text{Density} = \frac{\text{Input B}}{\text{Input A} + \text{Input B}} \times 100[\%]$$

**Density**

$$= \frac{\text{Frequency of input B[Hz]} \times B\alpha}{(\text{Frequency of input A[Hz]} \times A\alpha) + (\text{Frequency of input B[Hz]} \times B\alpha)} \times 100[\%]$$

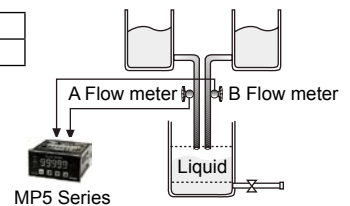
※F8 mode is applied to MP5M-4N, MP5M-41, MP5M-42 models.

### ●Display value and display unit

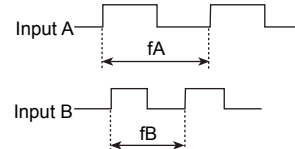
| Display value | Display unit |
|---------------|--------------|
| Density       | %            |

※Aα: Prescale value of input A

Bα: Prescale value of input B



### ●Time chart



※Hold : Hold signal is ON, the display value will be held until Hold signal is OFF.

# Pulse(Rate) Meter

## ●Mode F10(Error)

It displays the error between standard input A and comparing input B.

**Error = Input B - Input A**

$$\text{Error} = (\text{Frequency of input B[Hz]} \times \text{Ba}) - (\text{Frequency of input A[Hz]} \times \text{Aa})$$

※There is no error mode in MP5M-4N, MP5M-41, MP5M-42 models.

### ● Display value and display unit

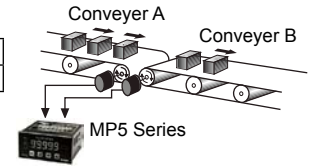
| Display value | Display unit |
|---------------|--------------|
| Error         | %            |

※Aa: Prescale value of input A  
Ba: Prescale value of input B

### ● Time chart



※Hold : Hold signal is ON, the display value will be held until Hold signal is OFF.



## ●Mode F11(Length measurement)

It displays the number of input A pulse while input B is ON.

**Length measurement = P × α**

※P : Number of input A pulse,  
α: Prescale value

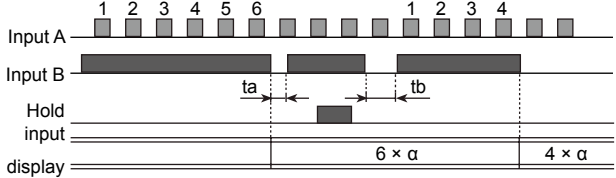
※F9 mode is applied to MP5M-4N, MP5M-41, MP5M-42 models.

### ● Display value and display unit

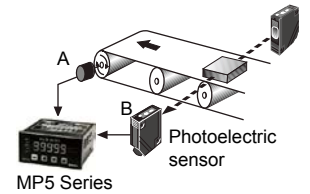
| Display value      | Display unit |
|--------------------|--------------|
| Length measurement | Quantity[EA] |
|                    | mm           |
|                    | cm           |
|                    | m            |

※Factory default(Unit) : Quantity[EA]

### ● Time chart



※ta, tb : It requires min. 20ms for return time



## ●Mode F12(Interval)

It displays the number of input A pulse from input B is ON to the time input B is ON next.

**Interval = P × α**

※P : Number of input A pulse,  
α: Prescale value

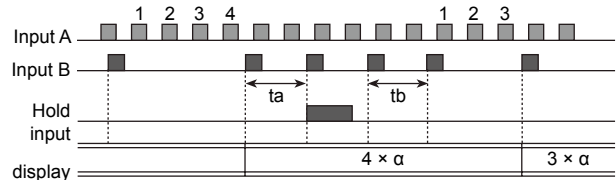
※F10 mode is applied to MP5M-4N, MP5M-41, MP5M-42 models.

### ● Display value

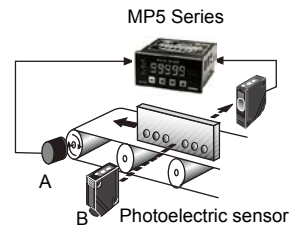
| Display value | Display unit |
|---------------|--------------|
| Interval      | Quantity[EA] |
|               | mm           |
|               | cm           |
|               | m            |

※Factory default(Unit) : Quantity[EA]

### ● Time chart



※ta : It requires min. 20ms for return time



## ●Mode F13(Multiplication)

It displays the counting value against pulses of input A.

**Multiplication = P × α**

※P : Pulse number of input A,  
α : Prescale value

※Max. counting speed : 50kcps  
(same with max. response frequency)

※F11 mode is applied to MP5M-4N, MP5M-41, MP5M-42 models.

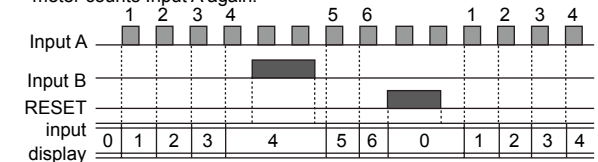
### ● Display value and display unit

| Display value  | Display unit |
|----------------|--------------|
| Multiplication | Quantity[EA] |

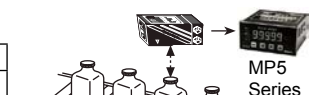
### ● Operation and Time chart

① It counts the number of Input A pulse.

② Input B is an Enable/Disable input signal, when Input B is ON, meter stops the counting and display value of Input A, when Input B is OFF, meter counts Input A again.



※α=1 display value



(A) Photo electric sensor

(B) Fiber optic sensor

(C) Door/Area sensor

(D) Proximity sensor

(E) Pressure sensor

(F) Rotary encoder

(G) Connector/Socket

(H) Temp. controller

(I) SSR/ Power controller

(J) Counter

(K) Timer

(L) Panel meter

(M) Tacho/ Speed/ Pulse meter

(N) Display unit

(O) Sensor controller

(P) Switching mode power supply

(Q) Stepper motor& Driver&Controller

(R) Graphic/ Logic panel

(S) Field network device

(T) Software

(U) Other

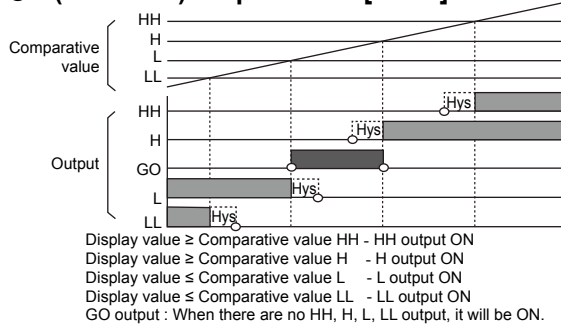


# MP5S/MP5Y/MP5W/MP5M Series

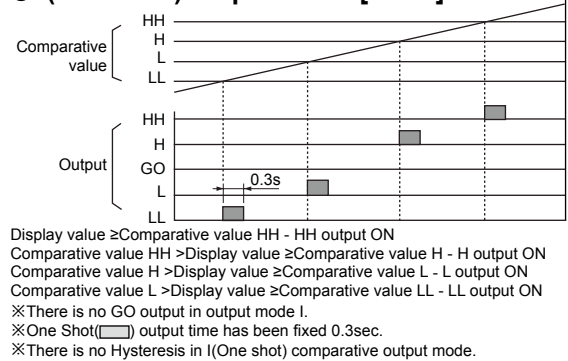
## Output mode

- Select output mode in  $oUt-t$  (output type) of Parameter group 1.
- MP5 Series are 6 kinds of output mode. There is no output mode in indicator type, MP5Y-43/44/45, MP5M-41 models.
  - S(Standard) output mode, H(High) output mode, L(Low) output mode, B(Block) output mode, I(One shot)output mode, F(Deviation)output mode.
- In order to set comparative value, B output mode should be  $LL < L < H < HH$ , other S, H, L, I output modes operate individually, regardless of value size of comparative setting value. (There is no GO, HH, LL, OUTPUT in MP5M-42)

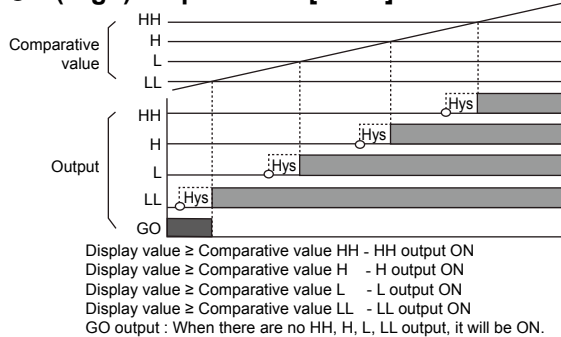
### Ⓢ(Standard) output mode [ $5tArrd$ ]



### Ⓢ(One Shot) output mode [ $oUt-i$ ]



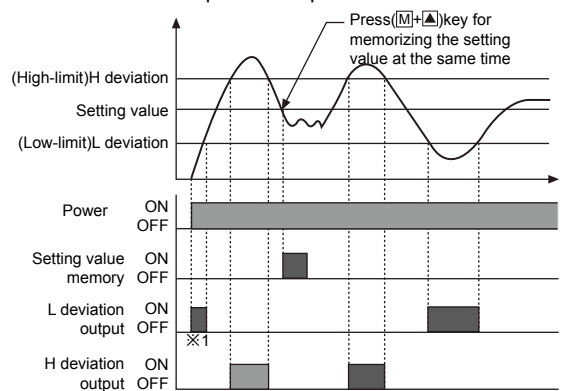
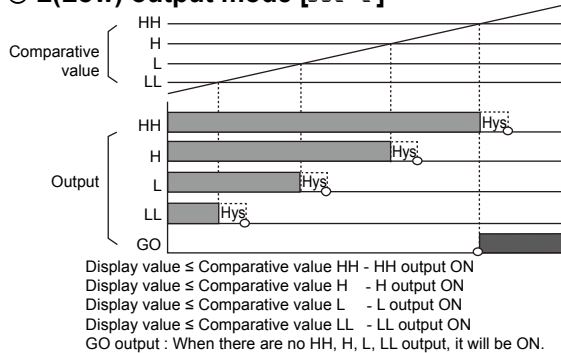
### Ⓜ(High) output mode [ $oUt-h$ ]



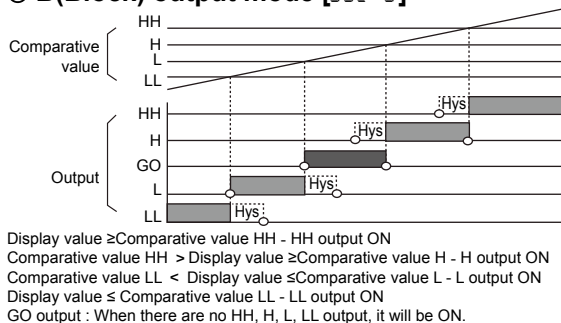
### Ⓜ(Deflection) output mode [ $oUt-F$ ]

- This function is to memorize the setting value and it outputs when exceed the deviation of H, L.
- Memorize the setting value : Memorize the current display value as the setting value with pressing ( $M + \Delta$ ) key is front.
  - Display the setting value : Check the memorized the setting value by ( $\Delta$ ) key. (Display the memorized the setting value for pressing  $\Delta$  key continuously.)
  - Deviation setting : Set H [ $P5t.h$ ], L [ $P5t.L$ ] deviation by setting value. (The set deviation will be memorized until set the next deviation again when power off.)
  - Deviation setting range : 0.0001 to 99999 (The setting range will be changed by decimal point setting parameter. If setting decimal point as 0000.0, the setting range will be 0.1 to 9999.9.)
  - Operation : Display value  $\leq$  L Comparative value - L Comparative output ON,  
 Display value  $\geq$  H Comparative value - H Comparative output ON

### Ⓛ(Low) output mode [ $oUt-l$ ]



### Ⓛ(Block) output mode [ $oUt-b$ ]

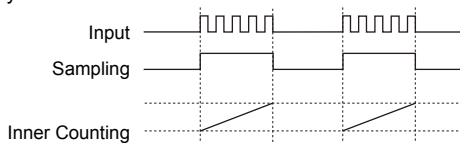


## ■ Function

### ◎ Selection of display interval

It measures and displays reciprocal number of measuring time to detect target. Measuring accuracy may be dropped because the measuring time of interval is short, if the target is revolving with high speed.

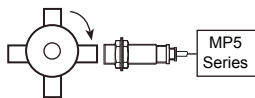
It is able to change the display cycle in range of 0.05/0.5/1/2/4/8sec.) and displays the average value of measuring value then able to maintain measuring accuracy when revolving with high speed. In case of preset output type, the response can be delayed when the measuring time is long. Therefore, please adjust the measuring time properly.



※Select display sampling period in parameter 2.

### ◎ Prescale function

This prescale function allows to multiply the number of pulse or pulse length by a variable( $X \times 10^y$ ) then display specification of measurement. It will display frequency or RPM from prescale value by measuring the input frequency. For example, what is prescale value  $\alpha$  when rpm is displayed?



$$\begin{aligned} \text{RPM} &= f \times \alpha \\ &= f \times 60 \times (1/N) \\ &= f \times 60 \times (1/4) \\ &= f \times 60 \times 0.25 \\ &= f \times 15 \end{aligned}$$

- ※f: Input pulse(Frequency) per sec.
- ※ $\alpha$ : Prescale value
- ※N: Pulse number per 1 revolution

### ● Prescale value( $\alpha=15$ ) setting

Set Prescale value( $\alpha$ ) as (X) and (y) separately in  $P5C.R.H$ ,  $P5C.R.Y$  ( $P5C.b.H$ ,  $P5C.b.Y$ ) of Parameter group 2.  
Set Prescale( $\alpha=15$ ) as (X):1.5000, (y):10  
It is also able to get the same display value even though set as X=0.1500, y=10  
X setting range : 0.0001 to 9.9999  
Y setting range :  $10^{-9}$  to  $10^9$

### ◎ Peak value monitoring function

It saves High Peak value or  $h.P.E.L$  or Low Peak value  $L.P.E.L$  against display value.

- It can check in parameter group 0, the High Peak( $h.P.E.L$ ) value or the Low Peak( $L.P.E.L$ ) value will be continuously saved during checking.
- Refer to Parameter group 0 for Reset.

### ◎ Monitoring delay function

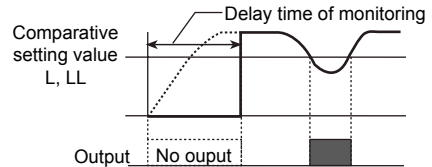
It controls stably to limit L, LL output until certain output is displayed or all output until the equipment will be in a stable status against various change of input such as the starting current when the motor is running after power on. (select this at  $U.R.d$  mode of parameter 1 group)

### ① Starting correction timer function

( $S.L.R.L$  mode of Parameter group 1)

This function is to inhibit the output come for the setting time. (Time setting range 0.0 to 99.9sec.)

Applicable output mode : S, H, L, B, I, F mode



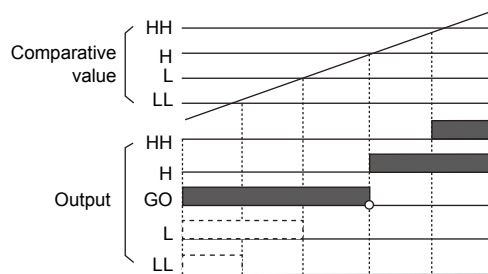
### ② Comparative output limit function

( $F.d.E.F.y$  mode of Parameter1 group)

This function is to limit the LL, L output before H or HH output.

Applicable output mode : S, B, F mode

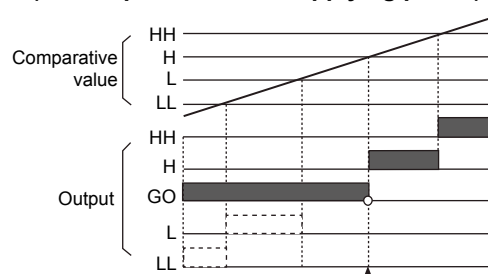
### ● The output mode is S output mode (Initial operation after supplying power)



This point where the comparative output limit function is released.

- ※Initial L, LL comparative output does not operate after supplying power.
- ※Eac setting value of HH, H, L, LL is not effected by each other. Therefore, HH value may be equal or lower than LL value.

### ● The output mode is B output mode (Initial operation after supplying power)



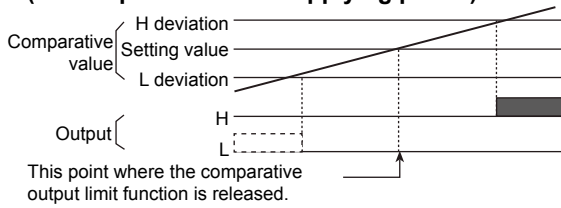
This point where the comparative output limit function is released.

- ※Initial L, LL comparative output does not operate after supplying power.
- ※Each setting value of HH, H, L, LL effects on each other. Therefore, setting value should be  $LL < L < H < HH$  in sequence.

|     |                                  |
|-----|----------------------------------|
| (A) | Photo electric sensor            |
| (B) | Fiber optic sensor               |
| (C) | Door/Area sensor                 |
| (D) | Proximity sensor                 |
| (E) | Pressure sensor                  |
| (F) | Rotary encoder                   |
| (G) | Connector/Socket                 |
| (H) | Temp. controller                 |
| (I) | SSR/Power controller             |
| (J) | Counter                          |
| (K) | Timer                            |
| (L) | Panel meter                      |
| (M) | Tacho/Speed/ Pulse meter         |
| (N) | Display unit                     |
| (O) | Sensor controller                |
| (P) | Switching mode power supply      |
| (Q) | Stepper motor& Driver&Controller |
| (R) | Graphic/ Logic panel             |
| (S) | Field network device             |
| (T) | Software                         |
| (U) | Other                            |

# MP5S/MP5Y/MP5W/MP5M Series

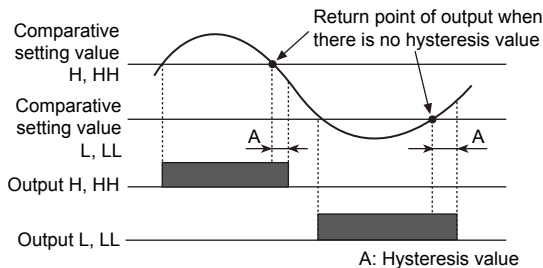
## ● The output mode is F output mode (Initial operation after supplying power)



- ※ Initial L comparative output does not operate after supplying power.
- ※ The comparative output limit function will be released at the setting value(Standard setting).

## ◎ Hysteresis function

Set the Hysteresis value(A) for comparative setting value in order to prevent unstable operation due to output is ON/OFF frequently.



| DOT position | Setting range  |
|--------------|----------------|
| 00000        | 0000 to 9999   |
| 0000.0       | 000.0 to 999.9 |
| 000.00       | 00.00 to 99.99 |
| 00.000       | 0.000 to 9.999 |
| 0.0000       | 0.000 to 0.999 |

- ※ It is able to set "0" but when set "0", the actual operation will be as "4".
- ※ The initial setting value is 0001.
- ※ It is able to set in "h55" mode of Parameter group 1.

## ◎ Auto-Zero time setting function

If there is no pulse input within setting time(Auto-zero time), it regards as the input signal is cut off then make the value as "00000" forcibly. Note that the Auto-zero time setting should be longer than the widest interval of input pulse. Otherwise it may be difficult to make the display value as "00000".

- Auto-zero time setting range : 0.1 to 9999.9sec.  
(Factory default setting : 9999.9sec.)
- When the display value is "00000", each output will respond to how it was programmed for "0".
- Set the time in "Aut0A" and "Aut0ab" mode of parameter group 1.  
Be sure that some operation modes are not displayed. Please refer to M-14.

## ◎ Lock setting function

This function is to set the enable or disable of each Parameter and mode changes.

| Parameter | Parameter 0 group | Parameter 1 group | Parameter 2 group | Parameter 3 group |
|-----------|-------------------|-------------------|-------------------|-------------------|
| oFF       | —                 | —                 | —                 | —                 |
| L0C0      | ●                 | ●                 | ●                 | ●                 |
| L0C1      | —                 | ●                 | ●                 | ●                 |
| L0C2      | —                 | —                 | ●                 | ●                 |
| L0C3      | —                 | —                 | —                 | ●                 |

- ※ - : Unlock, ● : Lock
- ※ Lock setting is available in Parameter 3 group.

## ◎ Inner hardware Lock setting function

This function is to lock L0C in Parameter 3 group by Inner hardware Lock function in order to prevent wrong setting.

### ● MP5S, MP5Y, MP5W Series

|                    | Pin | L0C mode          | Remark          |
|--------------------|-----|-------------------|-----------------|
| h0(Hardware Lock0) |     | Check:○, Change:○ | Factory default |
| h1(Hardware Lock1) |     | Check:○, Change:× |                 |
| h2(Hardware Lock2) |     | Check:×, Change:× |                 |

- ※ Setting pin for Lock setting is located on internal PCB.

### ● MP5M Series

|                     | SW     | L0C mode          |
|---------------------|--------|-------------------|
| h1 (Hardware Lock1) | ON OFF | Check:○, Change:○ |
| h1 (Hardware Lock1) | ON OFF | Check:○, Change:× |
| h2 (Hardware Lock2) | ON OFF | Check:×, Change:× |

- ※ It is possible to lock or unlock after supplied power in Inner hardware Lock setting.

## ◎ Data bank switching function

This is a function to save comparative setting value and prescale value in each data bank(Data Bank 1, Data Bank 2) in order to make easy to use necessary data saved in each data bank.

- When terminal No.3 and 5 are open, comparative value and prescale value in Data Bank 1 will be activated.
- When terminal No.3 and 5 are shorted, comparative value and prescale value in Data Bank 2 will be activated.
- How to save comparative value and prescale value in each Data Bank : Enter into parameter 2 group PbaN and select the Data Bank where you save the data. Then, save each comparative setting value and prescale value.
- ※ Data bank switching function is in MP5W Series only.

# Pulse(Rate) Meter

## Ⓞ Time unit selection function

Enable to display PV value in various time ranges.

- Time unit selection function can be set in parameter 2 group.
- Applicable mode : Mode F3 to F6

| SEC              | MIN            |
|------------------|----------------|
| 999.99sec.       | 999.99min.     |
| 9999.9sec.       | 9999.9min.     |
| 99min59.9sec.    | 99hour59.9min. |
| 9hour59min59sec. | 999hour59min.  |
| 99999sec.        | 99999min.      |

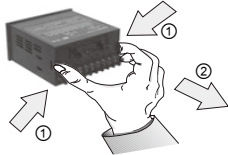
※ There is no "dot" parameter when selecting F3 to F6 operation mode.

※ Time range of ( ) part is not displayed in MP5M Series.

## Ⓞ Case detachment(DIP switch)

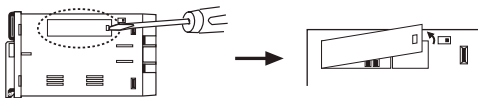
Please detach the case after turning off the power.

### • MP5W Series/MP5Y Series/MP5S-□N



※Please press a pull of terminal ① and pull it toward ② direction.

### • MP5M Series

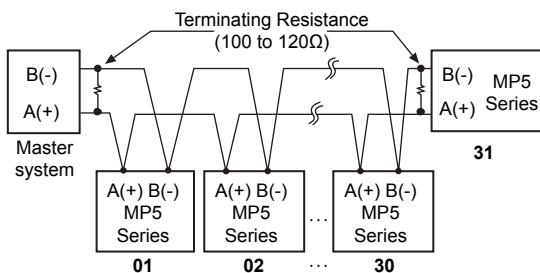


Pushing the Lock of DIP switch cover with a driver, squeeze and pull toward the outside, it detached.

※Please be careful of the injury caused by tools.

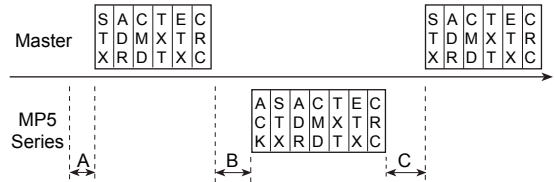
## ■ Communication output

### Ⓞ System structure



### Ⓞ Communication control ordering

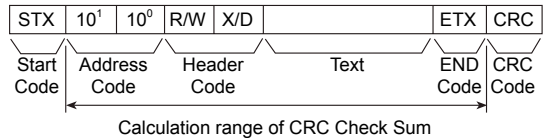
1. The communication control ordering of MP5 Series is private protocol(Not compatible with other system).
2. After 4sec. being supplied the power into master system, then it starts to communicate.
3. Initial communication will be started by master system. When Command signal comes out from master system then MP5 Series will response. If there is no response after 3 times of the command signal from master system, error will be occurred.



※A → Min. 4sec., B → Max. 300msec.,  
C → Min. 20msec.

### Ⓞ Communication command and block

Format of command and response



#### ① Start code

It shows the first of BLOCK STX → [02H], in case of Response, ACK/NAK will be added.

#### ② Address Code

This code is master system can discern MP5 Series and able to set within range of 01 to 99. (BCD ASCII)

#### ③ Header Code

It shows Command as 2 alphabets as below.

RX(Read request) → R[52H], X[58H]

RD(Read response) → R[52H], D[44H]

WX(Write request) → W[57H], X[58H]

WD(Write response) → W[57H], D[44H]

#### ④ Text

It indicates the detail contents of Command/Response. (Refer to command item)

#### ⑤ END Code

It indicates the end of BLOCK. ETX → [03H]

#### ⑥ CRC

CRC is cyclic redundancy check and called Polynomial code. CRC is for more reliable ransmit/receive to check the error between transmitter and reciever.

There are CRC-8, CRC-16 and CRC-32, CRC- 8 has been adopted in MP5 Series according to CCITT-8 Polynomial regulation.

(Refer to CRC8 table) Result value is HEX 1 Byte.

#### < CRC8 Table >

|   | 0    | 1    | 2    | 3    | 4    | 5    | 6    | 7    | 8    | 9    | A    | B    | C    | D    | E    | F    |
|---|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| 0 | 0x00 | 0x5E | 0xBC | 0xE2 | 0x61 | 0x3F | 0xDD | 0x83 | 0xC2 | 0x9C | 0x7E | 0x20 | 0xA3 | 0xFD | 0x1F | 0x41 |
| 1 | 0x9D | 0xC3 | 0x21 | 0x7F | 0xFC | 0xA2 | 0x40 | 0x1E | 0x5F | 0x01 | 0xE3 | 0xBD | 0x3E | 0x60 | 0x82 | 0xDC |
| 2 | 0x23 | 0x7D | 0x9F | 0xC1 | 0x42 | 0x1C | 0xFE | 0xA0 | 0xE1 | 0xBF | 0x5D | 0x03 | 0x80 | 0xDE | 0x3C | 0x62 |
| 3 | 0x8E | 0xE0 | 0x02 | 0x5C | 0xDF | 0x81 | 0x63 | 0x3D | 0x7C | 0x22 | 0xC0 | 0x9E | 0x1D | 0x43 | 0xA1 | 0xFF |
| 4 | 0x46 | 0x18 | 0xFA | 0xA4 | 0x27 | 0x79 | 0x9B | 0xC5 | 0x84 | 0xDA | 0x38 | 0x66 | 0xE5 | 0xBB | 0x59 | 0x07 |
| 5 | 0xDB | 0x85 | 0x67 | 0x39 | 0xBA | 0xE4 | 0x06 | 0x58 | 0x19 | 0x47 | 0xA5 | 0xFB | 0x78 | 0x26 | 0xC4 | 0x9A |
| 6 | 0x65 | 0x3B | 0xD9 | 0x67 | 0x04 | 0x5A | 0xB8 | 0xE6 | 0xA7 | 0xF9 | 0x1B | 0x45 | 0xC6 | 0x98 | 0x7A | 0x24 |
| 7 | 0xF8 | 0xA6 | 0x44 | 0x1A | 0x99 | 0xC7 | 0x25 | 0x7B | 0x3A | 0x64 | 0x86 | 0xD8 | 0x5B | 0x05 | 0xE7 | 0xB9 |
| 8 | 0x8C | 0xD2 | 0x30 | 0x6E | 0xED | 0xB3 | 0x51 | 0x0F | 0x4E | 0x10 | 0xF2 | 0xAC | 0x2F | 0x71 | 0x93 | 0xCD |
| 9 | 0x11 | 0x4F | 0xAD | 0xF3 | 0x70 | 0x2E | 0xCC | 0x92 | 0xD3 | 0x8D | 0x6F | 0x31 | 0xB2 | 0xEC | 0x0E | 0x50 |
| A | 0xAF | 0xF1 | 0x13 | 0x4D | 0xCE | 0x90 | 0x72 | 0x2C | 0xBD | 0x33 | 0xD1 | 0x8F | 0x0C | 0x52 | 0xB0 | 0xEE |
| B | 0x32 | 0x6C | 0x8E | 0xD0 | 0x53 | 0x0D | 0xEF | 0xB1 | 0xF0 | 0xAE | 0x4C | 0x12 | 0x91 | 0xCF | 0x2D | 0x73 |
| C | 0xCA | 0x94 | 0x76 | 0x28 | 0xAB | 0xF5 | 0x17 | 0x49 | 0x08 | 0x56 | 0xB4 | 0xEA | 0x69 | 0x37 | 0xD5 | 0x8B |
| D | 0x57 | 0x09 | 0xEB | 0xB5 | 0x36 | 0x68 | 0x8A | 0xD4 | 0x95 | 0xCB | 0x29 | 0x77 | 0xF4 | 0xAA | 0x48 | 0x16 |
| E | 0xE9 | 0xB7 | 0x55 | 0x0B | 0x88 | 0xD6 | 0x34 | 0x6A | 0x2B | 0x75 | 0x97 | 0xC9 | 0x4A | 0x14 | 0xF6 | 0xA8 |
| F | 0x74 | 0x2A | 0xC8 | 0x96 | 0x15 | 0x4B | 0xA9 | 0xF7 | 0xB6 | 0xE8 | 0x0A | 0x54 | 0xD7 | 0x89 | 0x6B | 0x35 |

- (A) Photo electric sensor
- (B) Fiber optic sensor
- (C) Door/Area sensor
- (D) Proximity sensor
- (E) Pressure sensor
- (F) Rotary encoder
- (G) Connector/Socket
- (H) Temp. controller
- (I) SSR/ Power controller
- (J) Counter
- (K) Timer
- (L) Panel meter
- (M) Tacho/ Speed/ Pulse meter
- (N) Display unit
- (O) Sensor controller
- (P) Switching mode power supply
- (Q) Stepper motor& Driver&Controller
- (R) Graphic/ Logic panel
- (S) Field network device
- (T) Software
- (U) Other

# MP5S/MP5Y/MP5W/MP5M Series

## ◎ Communication command

- The Characteristics(Number) at " " is ASCII.

| Sort           | ACK | STX | Addr | Command | Bank | Code | + | 10 <sup>5</sup> | 10 <sup>4</sup> | 10 <sup>3</sup> | 10 <sup>2</sup> | 10 <sup>1</sup> | 10 <sup>0</sup> | DP             | ETX | CRC |
|----------------|-----|-----|------|---------|------|------|---|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|----------------|-----|-----|
| Read request   | X   | 02  |      | "R"     | "X"  |      |   | 0 <sup>0</sup>  | 0 <sup>0</sup>  | 0 <sup>0</sup>  | 0 <sup>0</sup>  | 0 <sup>0</sup>  | 0 <sup>0</sup>  | 0 <sup>0</sup> | 03  | CRC |
| Read response  | 06  | 02  |      | "R"     | "D"  |      |   |                 |                 |                 |                 |                 |                 |                | 03  | CRC |
| Write request  | X   | 02  |      | "W"     | "X"  |      |   |                 |                 |                 |                 |                 |                 |                | 03  | CRC |
| Write response | 06  | 02  |      | "W"     | "D"  |      |   |                 |                 |                 |                 |                 |                 |                | 03  | CRC |

|   |   |   |
|---|---|---|
| P | 0 | Process Value                           |
| C | 0 | Comparative Value HH                    |
| C | 1 | Comparative Value H                     |
| C | 2 | Comparative Value L                     |
| C | 3 | Comparative Value LL                    |
| K | 0 | Peak Value Max.                         |
| K | 1 | Peak Value Min.                         |
| X | 0 | Prescaling Value X.Ain                  |
| X | 1 | Prescaling Value X.Bin                  |
| Y | 0 | Prescaling Value X.Ain                  |
| Y | 1 | Prescaling Value X.Bin                  |
| R | 0 | Reset control of maximum/minimum values |

- Read[RX] of measurement : Address 01, Command RX  
1. Command(Master)

① Command

- ② Application : Address(01), Header code(RX), Process value(P0) of Bank(0), CRC Check sum(B5H)

| STX   | 0       | 1       | R    | X       | 0      | P               | 0               | +               | 0               | 0               | 0               | 0                     | 0   | 0            | 0  | 0  | ETX | CRC |  |
|-------|---------|---------|------|---------|--------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------------|-----|--------------|----|----|-----|-----|--|
| Start | Address | Command | Bank | Command | Symbol | 10 <sup>5</sup> | 10 <sup>4</sup> | 10 <sup>3</sup> | 10 <sup>2</sup> | 10 <sup>1</sup> | 10 <sup>0</sup> | Dec-<br>imal<br>point | END | Check<br>sum |    |    |     |     |  |
| 02    | 30      | 31      | 57   | 58      | 30     | 50              | 30              | 2B              | 30              | 30              | 30              | 30                    | 30  | 30           | 30 | 03 | B5  |     |  |

2. Response

- ① Normal receive : Adding ACK[06H] to current value of Data transmission Bank(0) is +1.234.

| ACK | STX   | 0       | 1       | R    | D       | 0      | P               | 0               | +               | 0               | 0               | 1               | 2                     | 3   | 4            | 3  | ETX | CRC | N<br>U<br>L<br>L |
|-----|-------|---------|---------|------|---------|--------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------------|-----|--------------|----|-----|-----|------------------|
| ACK | Start | Address | Command | Bank | Command | Symbol | 10 <sup>5</sup> | 10 <sup>4</sup> | 10 <sup>3</sup> | 10 <sup>2</sup> | 10 <sup>1</sup> | 10 <sup>0</sup> | Dec-<br>imal<br>point | End | Check<br>sum |    |     |     |                  |
| 06  | 02    | 30      | 31      | 52   | 44      | 30     | 50              | 30              | 2B              | 30              | 30              | 31              | 32                    | 33  | 34           | 33 | 03  | 23  | 00               |

- ② Normal receive: Adding ACK[06H] to current value of Data transmission Bank(0) is -156.7.

| ACK | STX   | 0       | 1       | R    | D       | 0      | P               | 0               | -               | 0               | 0               | 1               | 5                     | 6   | 7            | 1  | ETX | CRC | N<br>U<br>L<br>L |
|-----|-------|---------|---------|------|---------|--------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------------|-----|--------------|----|-----|-----|------------------|
| ACK | Start | Address | Command | Bank | Command | Symbol | 10 <sup>5</sup> | 10 <sup>4</sup> | 10 <sup>3</sup> | 10 <sup>2</sup> | 10 <sup>1</sup> | 10 <sup>0</sup> | Dec-<br>imal<br>point | End | Check<br>sum |    |     |     |                  |
| 06  | 02    | 30      | 31      | 52   | 44      | 30     | 50              | 30              | 2D              | 30              | 30              | 31              | 35                    | 36  | 37           | 31 | 03  | 75  | 00               |

※ Received adding 1byte NULL(00H) at the end of Response frame (end of CRC).

- Write[WX] of measurement / setting value : Address 01, Command WX

1. COMMAND(Master)

① Command

- ② Application : Address(01), Head Code(WX), The setting value into SV-HH(C0) of BANK(0) is +1.234.

| STX   | 0       | 1       | W    | X       | 0      | C               | 0               | +               | 0               | 0               | 1               | 2                     | 3   | 4            | 3  | ETX | CRC |
|-------|---------|---------|------|---------|--------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------------|-----|--------------|----|-----|-----|
| Start | Address | Command | Bank | Command | Symbol | 10 <sup>5</sup> | 10 <sup>4</sup> | 10 <sup>3</sup> | 10 <sup>2</sup> | 10 <sup>1</sup> | 10 <sup>0</sup> | Dec-<br>imal<br>point | End | Check<br>sum |    |     |     |
| 02    | 30      | 31      | 57   | 58      | 30     | 43              | 30              | 2B              | 30              | 30              | 31              | 32                    | 33  | 34           | 33 | 03  | 5D  |

2. Response(MP5 Series)

When completing the operation after normal receive.

| ACK | STX   | 0       | 1       | W    | D       | 0      | C               | 0               | +               | 0               | 0               | 0               | 1                     | 2   | 3            | 4  | 3  | ETX | CRC |
|-----|-------|---------|---------|------|---------|--------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------------|-----|--------------|----|----|-----|-----|
| ACK | Start | Address | Command | Bank | Command | Symbol | 10 <sup>5</sup> | 10 <sup>4</sup> | 10 <sup>3</sup> | 10 <sup>2</sup> | 10 <sup>1</sup> | 10 <sup>0</sup> | Dec-<br>imal<br>point | End | Check<br>sum |    |    |     |     |
| 06  | 02    | 30      | 31      | 57   | 44      | 30     | 43              | 30              | 2B              | 30              | 30              | 31              | 32                    | 33  | 34           | 33 | 03 | 3C  |     |

- 3. CRC error : Transmit NAK[15H] only.  
(Need to transmit again)

4. Other: No response of ACK/NAK

- ① After receiving STX, the address are not the same.

- ② When receive buffer is overflow.

- ③ When the baud rate or other communication setting value are not the same.

5. If there is no response of ACK/NAK

- ① Check the status of lines

- ② Check the communication condition (Setting value)

- ③ When the problem is occurred due to noise, try to operate communication 3 times more until recovery.

- ④ When communication is failed frequently, please adjust the communication speed.

## ◎ Precaution for communicating with MP5 Series

- It is not possible to modify Parameter(Baud rate, Address etc)related to communication of MP5 Series on line with high order systems such as PC, PLC etc. (Error will be occurred)
- Firstly make communication Parameter of MP5 Series and high order system at one.
- It is not allow to set overlapping communication number at the same communication line. (Error will be occurred)
- Please use Twist pair wire for RS485 communication.
- Communication cable can be extended up to 800m, and maximum 31 equipment can be connected.
- When connect communication cable between MP5 Series and high order system, the vertical resistance(100 to 200Ω) must be installed at between both communication lines
- Please check Parameter related to communication.
  - Start bit : 1bit(Fix)
  - Stop bit : 1bit(Fix)
  - Parity bit : Non(Fix)
  - Data bit : 8bit(Fix)
  - Baud rate : 2400, 4800, 9600(Set possibility)
  - Address : 01 to 99(Set possibility)